

163766

Friday, July 07, 2017 10:22:44 AM

Item ID:	D2731-7RG	Accept	*N900040100*	Setup	Start	*NS1*
Revision ID:						
Item Name:	Mounting Lug				Stop	*NS2*
Start Date:	7/7/2017	Start Qty: 24.00	*24*	Cust Item ID:		
Required Date:	7/19/2017	Req'd Qty: 24.00	*24*	Customer:		
Reference:						

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____ **Run** **Start** ***NR1***
 QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____ **Stop** ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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120	Identify as per dwg & Stock Location: <u>5/332</u>	0.00	
120			
Packaging	Memo	0.24	
Packaging			

DAS
6
9-89

JUL 19 2017

130	QC21 - Final Inspection - Work Order Release	0.00	<u>17/7/31</u> <i>[Signature]</i> DAS 21 9-89 JUL 27 20
130			
QC	Memo	2.40	
Quality Control			

Picklist Print

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Work Order ID: 163766

163766

Parent Item: D2731-7RG

D2731-7RG

Parent Item Name: Mounting Lug

Start Date: 7/7/2017

Required Date: 7/19/2017

Start Qty: 24.00

Required Qty: 24.00

Comments: Ipp revA 11.05.27 new issue EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2731-7 *D2731-7* Mounting Lug		Manufactured	No			100	Each	92.0000	1	24		17-7-27	
										**			

Location

Loc Qty

Loc Code

LG

28

161579

28

ST520

64

155044

16

158461

24

161477

24

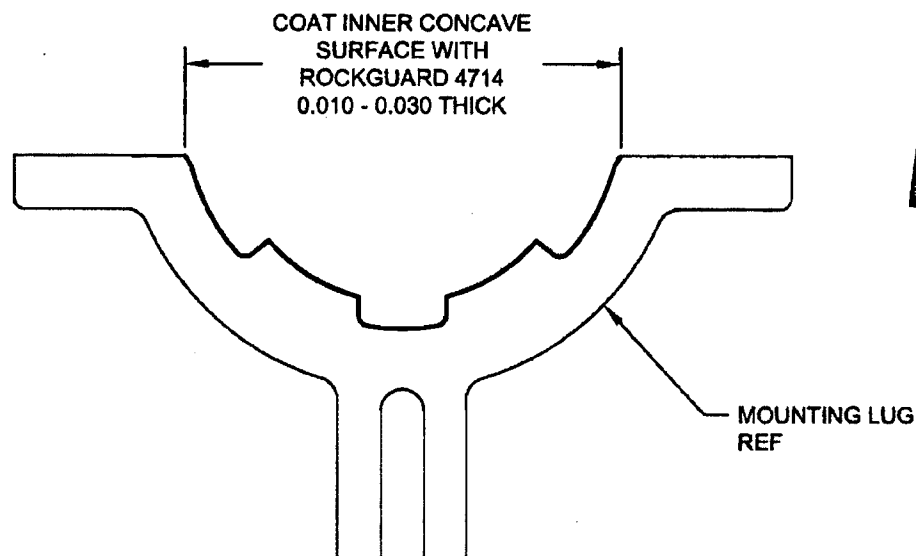
DRAWING NO. D2731	TITLE MOUNTING LUG	REV. C	DART AEROSPACE USA, INC ENGINEERING ORDER		D.E.O. NO. D2731-C-1	SHEET NO. SHEET 1 OF 1	SCALE NTS
DRAWN qp	CHECKED SC	MFG. APPR. MA	APPROVED MD		DE APPR. TH		
DATE 11.05.02	DATE 11.05.09	DATE 11.05.09	DATE 11.05.09		DATE 11.05.09		

PURPOSE

ADD D2731-xRG OPTION

CHANGE

D2731-xRG MOUNTING LUGS ARE INDENTICAL TO D2731-x MOUNTING LUGS, HOWEVER AFTER FINISH, COAT INNER CONCAVE SURFACE WITH "PLUS ONE ROCKGUARD 4714" AS SHOWN BELOW.



RELEASED
2011-05-24
MD

MD 163765

D2731-1RG MOUNTING LUG (SHOWN)
D2731-3RG/-5RG/-7RG MOUNTING LUGS (SIMILAR)